

Split

Work Order ID 72082-2



Page 1

Tuesday, July 19, 2011 9:56:11 AM

Item ID: D4003-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Internal Drain Line, Fwd

Start Date: 7/20/2011 Start Qty: 6.00

to 5



Cust Item ID:

Required Date: 7/27/2011 Req'd Qty: 6.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *ME*

Date: *11-07-19*

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4003	A

100

0.00



Small Fab

Memo

0.00

Small Fab

1- Cut tube as per dwg
2- Bend as per dwg

B11-8-4

(6)

Pro

110

0.00



QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

S. Wlogler

(+6)

120

0.00



Packaging

Identify as per dwg & Stock Location: *103*

Memo

0.00

Packaging

Pull 1/5 (6)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4003-3 PAR #: _____ Fault Category: Small 7 tabs NCR: Yes No QQA: A- Date: 11.08.17
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: 9/8 Date: 11.8.19

NCR: <u>72062</u>		WORK ORDER NON-CONFORMANCE (NCR) <u>\$38.00</u>						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>11.08.03</u>	<u>100</u>	<u>fabing h2d 2 id</u> <u>stickers on it - 6061</u> <u>- 5052</u> <u>Re. LOP.</u>	<u>h</u> <u>11.08.03</u>	<u>scrap - reduce</u>	<u>v/a</u>	<u>5</u> <u>11.08.05</u>	<u>u</u> <u>11.08.03</u>	<u>5</u> <u>11.08.05</u>

NOTE: Date & initial all entries

Work Order ID 72082

Tuesday, July 19, 2011 9:56:11 AM



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Item ID: D4003-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Internal Drain Line, Fwd

Start Date: 7/20/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 7/27/2011 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 11/08/05

11-08-5
(u)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Tuesday, July 19, 2011 9:56:09 AM

Page 1

Work Order ID: 72082



Parent Item: D4003-3



Parent Item Name: Internal Drain Line, Fwd

Start Date: 7/20/2011

Required Date: 7/27/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A 10.01.12 new issue prelim EC verified by:DD IPP Rev:B
10.06.22 per dwg rev:A DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.250W.035		Purchased	No			100	f	6.7500	0.8	5.052632			
6061-T6 RD Tube .250 x.035W													

Location

Loc Qty

Loc Code

MAT014

6.75

116555

6.75

SB 6/28/05

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

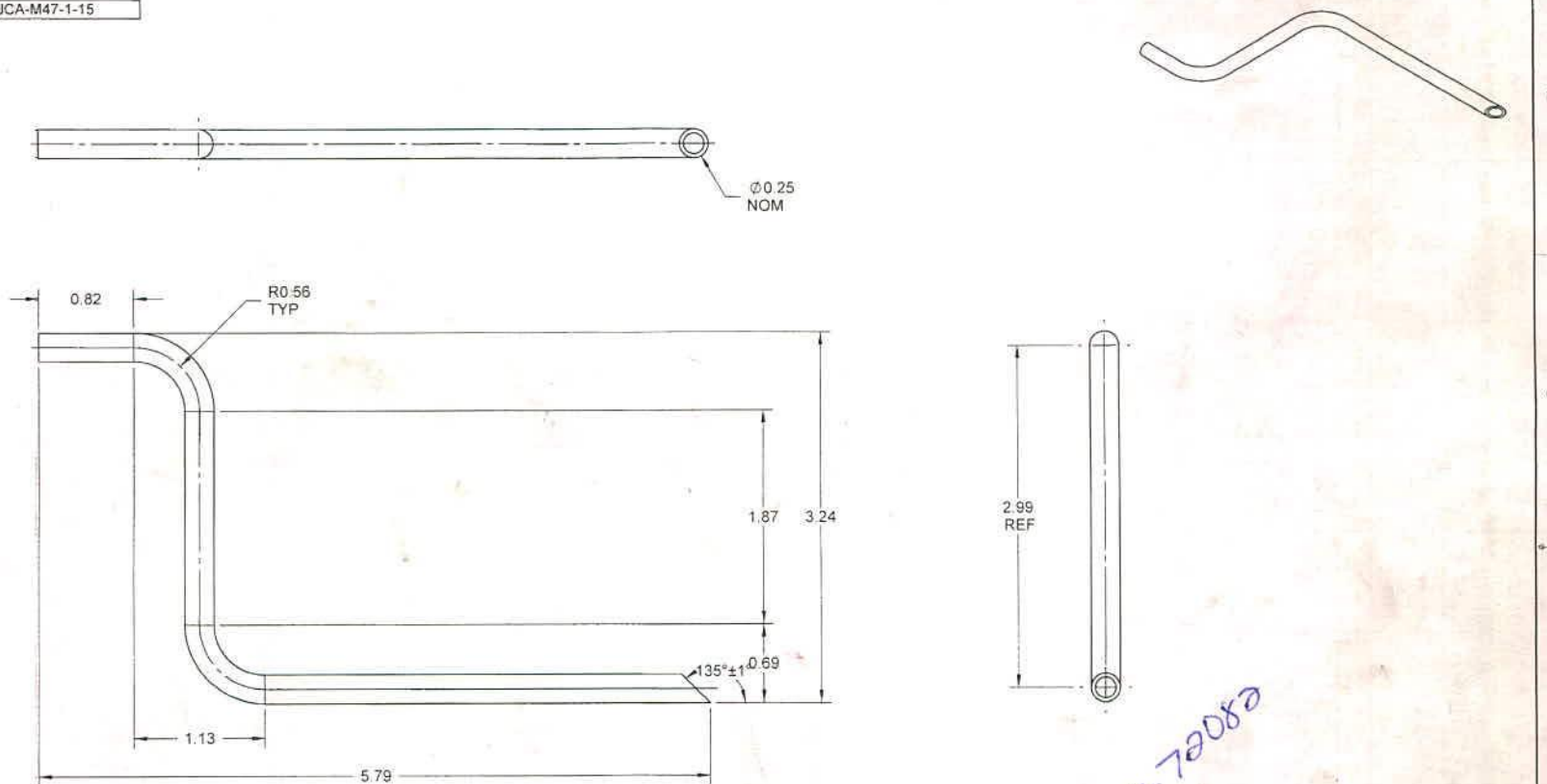
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4003-3	REF JCA-M47-1-15



D4003-3 INTERNAL DRAIN LINE, FWD

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING, $\phi 0.25 \times 0.035$ WALL THICKNESS
PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8
REF DART SPEC 6061T6T0.250W.035
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4003	SHEET 4 OF 9
APPROVED		TITLE	SCALE
DE APPR.		LINE	NTS
DATE	10.02.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
2010-05-05
MP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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